



Version number  
28/3/2013

### Durabond PA 5547LV

**Type of Adhesive**

Aqueous polymer dispersion

**Product Benefits**

Durabond PA 5547LV is a waterbased adhesive with good adhesion on wood, chipboard and MDF board and paper

**Typical Applications**

General use for chipboard to chipboard lamination and wood to wood lamination (for furniture assembly), paper overlay (such as PU paper and MB paper to chipboard or MDF board) and paper to paper lamination.

**Typical Properties**

Colour	Off White
Odor	Characteristic
Shelf life	12 months
pH	6.0 – 7.5
Viscosity (Brookfield RVT 6/20, @ 28°C)	12,000 – 20,000 cps
Solid content	38.0 – 44.0%

**Application Instructions**

Durabond PA 5547LV is ready for use. For best result, it is recommended to be used within the shelf life.

Surfaces to be glued must be clean, dry and free from dust, oil, grease and dirt. Product should be stir before use and do not mix with other adhesives.

**Cleaning Instructions**

Whenever possible, clean up the adhesive before it dries using water. If dry, use water or by mechanical scrapping.

**Typical Packaging**

Please contact local Sales Office for available packaging options.

**Storage Conditions**

Product should be stored in closed original containers in a clean dry place and out of direct sunlight where the temperature is between 10 – 35 °C.

**Disposal Advice**

Please refer to the MSDS for disposal instructions.

**Safety Advice**

Please refer to the MSDS for safety advice

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